

Work Order ID 63107

October 21, 2010 8:55:47 AM

Page 1

shp Oct 29
PRELIMINARY ISSUE

Item ID: D139-799-012

Accept

Setup Start

Revision ID: PRELIM

Stop

Item Name: Maintenance Step Installation

Start Date: 10/21/10 Start Qty: 1.00

Cust Item ID:

Required Date: 10/29/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

PAZ PAZ

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-012
CHG001

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

no p/w + no labels

8/10/10/10

(C)

10/14/22 (C)

Work Order ID 63107

October 21, 2010 8:55:48 AM



Page 2

Item ID: D139-799-012

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Maintenance Step Installation

Start Date: 10/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/29/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-012								
	Location: _____								
	PPP rev: _____								
		2296							
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

66011/50

660-11-10

R1346

POSITIVE RECALL

EFFECTIVE 10-10-21

RELEASED

AUTH

DATE

Picklist Print

October 21, 2010 8:55:47 AM

Page 1

Work Order ID: 63107

Parent Item: D139-799-012

Parent Item Name: Maintenance Step Installation



Start Date: 10/21/10

Required Date: 10/29/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-10-20 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

S D4092-042 		Manufactured	No			100	Each	0.0000	1	1		10/11/14	
Maintenance Step Assembly										6283			

S AN6H12 		Purchased	No			100	Each	20.0000	4	4			
Bolt													

Location

Loc Qty

Loc Code

ST342

20

115884

20

NAS1149D0663J Purchased

No

100

Each

825.0000

6

6



Washer

Location

Loc Qty

Loc Code

ST298

825

114348

4

114988

36

115698

785

115698

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585	MOUNTING CHANNEL
		1			D2586	DOOR LATCH
		1			D2621	LATCH PLATE
		1			D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
		1			D3622-1	BALL STUD
		1			D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE
		2			D4072-3	AIRFRAME HINGE BACKING PLATE
		4			D4072-5	BUSHING
	9	2			D4073-1	DOOR HINGE
		2			D4073-3	DOOR HINGE BACKING PLATE
		1			D4074-1	BRACKET
		1			D4074-3	CHANNEL
		1			D4074-5	BACKING PLATE
		1			D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
			2		D4182-1	FITTING, QUICK DISCONNECT
4	4				AN6H12	BOLT
			4		AN526-1032R9	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			10		MS21919WDG09	CLAMP
		12			MS27039-1-09	SCREW
		4			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
		4			NAS1515-5L	WASHER

• COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: A
Date: 10.08.18